

Date: Tuesday, 15/07/2008 9:15:20 AM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	LABEL PLATE
<b>Job Number</b> :	40488	<b>Part Number</b> :	D2329
<b>Estimate Number</b> :	11840	<b>Drawing Number</b> :	D2329 REV B
<b>P.O. Number</b> :		<b>Project Number</b> :	N/A
<b>This Issue</b> :	15/07/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Revision</b> :	B
<b>First Issue</b> :	//	<b>Material</b> :	
<b>Previous Run</b> :	35686	<b>Due Date</b> :	23/07/2008
<b>Written By</b> :		<b>Qty:</b>	10 Um: Each
<b>Checked &amp; Approved By</b> :	JLW 08.15.08		
<b>Comment</b> :	Est. A 99.11.02 New Issue EC		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M304S20GA	304/316 .040 Sheet
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**Comment:** Qty.: 1.0646 sf(s)/Unit Total: 10.6460 sf(s)

304/316 .040 Sheet

Material: AISI 304 / 316 SS 0.040 thick

Batch No. 108774 HB 8-8-5

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg D2329

Dwg Rev: B

Prog Rev: B

HB 8-8-5

2-Deburr if necessary

HB 8-8-5

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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HB 8-8-5

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

S 08/08/06

5.0	BENDING	BENDING MACHINE - SKIDTUBES
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**Comment:** BENDING MACHINE

Deburr

Bend as per Dwg D2329

SB 08/10/20

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 15/07/2008 9:15:21 AM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LABEL PLATE

Job Number: 40488

Part Number: D2329

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/10/20 (AL)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock  
Location: 175

8/10/20

50

(10x)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/22 (A)

Job Completion



11 08/10/22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



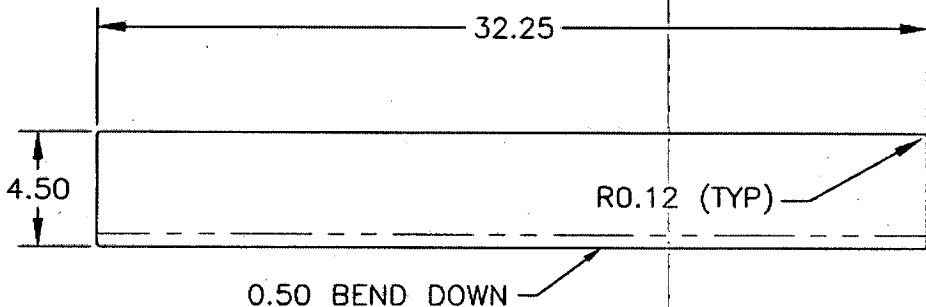
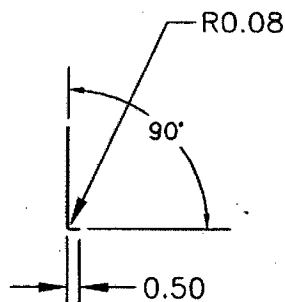


DART AEROSPACE LTD  
HAMKESBURY, ONTARIO, CANADA

DESIGN	KE	DRAWN BY	KE	DRAWING NO.	D2329	REV. B
CHECKED	KE	APPROVED	KE	TITLE	LABEL PLATE	SHEET 1 OF 1
DATE	99.09.21					SCALE 1:1

A	98.03.18	NEW ISSUE
B	99.09.21	ADDED BEND

RELEASED  
99.10.12 KE



D2329 FLAT PATTERN

\* 00.10.04  
CP 00.10.04

MATERIAL: AISI 304/316 SS 0.040 THICK (20 GAUGE)  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSIONS ARE IN INCHES

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 40488